



Assembly of OSSA MAR Mk 1&2 WES silencer

- Cut off from rear pipe of centre silencer 47,5 mm
- Tack weld new tube on at the same alignment, beveled end outwards
- Remove o-rings from silencer, bolt on steel bracket provided and fit silencer on to the new tube
- Align silencer/ bracket/ tube so bracket can be tack welded to rear loop (bracket may require kinking)
- Remove silencer and complete welding of tube and bracket
- Refit o-rings and complete installation

We recommend that, when fitting your new rear WES silencer, it will be of benefit to cut open the centre silencer and replace packing with special WES basalt wool (wire wool on original).